

# ChE 455/555: Mass Transport

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## Objective/Introduction

- In previous chapters we neglected transport limitations
- In this chapter we will learn how to evaluate the effect of transport limitations
- We will learn how to account for mass transport in electrochemical systems using dilute solution theory.
- Dilute solution theory neglects solute-solute interactions
- The transport mechanisms involved in electrochemical systems include:
  - Diffusion
  - Migration
  - Convection

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## Outline

Fundamental relationships  
Mass transport boundary layer  
Concentration Overpotential  
Limiting Current Density

- Fundamental relationships
- Mass transport boundary layer
- Concentration Overpotential
- Limiting Current Density

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Fundamental Relationships</h2> <hr/>
	<ul style="list-style-type: none"> <li>A general description of an electrochemical system takes into account:             <ul style="list-style-type: none"> <li>Species fluxes</li> <li>Material conservation (material balance)</li> <li>Current flow</li> <li>Electroneutrality</li> <li>Electro-kinetics</li> <li>Global reactions</li> <li>Hydrodynamics</li> </ul> </li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">4</span></p>

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Species Flux</h2> <hr/>
	<ul style="list-style-type: none"> <li>Using dilute concentration theory (considers only interactions between solute-solvent), the flux of species is given by:</li> </ul> $N_i = \underbrace{-z_i u_i F c_i \nabla \phi}_{\text{migration}} - \underbrace{D_i \nabla c_i}_{\text{diffusion}} + \underbrace{c_i v}_{\text{convection}} \quad \text{Eq. 1}$ <p>Comparing to general chemical engineering systems the difference in the flux is given by the migration term (potential generated due to the ion interactions)</p> <p style="text-align: right;">ChE 455/555 <span style="float: right;">5</span></p>

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Species Flux</h2> <hr/>
	<p>Where:</p> <p><math>N_i</math>: flux of species, mol/cm<sup>2</sup> s</p> <p><math>z_i</math>: charge number of species i, eq/mol</p> <p><math>u_i</math>: mobility of species i, cm<sup>2</sup>-mol/J s</p> <p><math>c_i</math>: concentration of species i, mol/cm<sup>3</sup></p> <p><math>\phi</math>: electrostatic potential, V</p> <p><math>D_i</math>: diffusion coefficient of species i, cm<sup>2</sup>/s</p> <p><math>v</math>: fluid velocity, cm/s</p> <p>The flux is perpendicular to the surface area (as usual)</p> <p style="text-align: right;">ChE 455/555 <span style="float: right;">6</span></p>

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Current Flow</h2> <hr/>
	<ul style="list-style-type: none"> <li>Current will arise from the motion of the charges and is given by:</li> </ul> $i = F \sum_i z_i N_i \quad \text{Eq. 2}$ <p style="text-align: right;">ChE 455/555 <span style="float: right;">7</span></p>

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Material Balance</h2> <hr/>
	<ul style="list-style-type: none"> <li>The material balance is given by:</li> </ul> $\frac{\partial c_i}{\partial t} = -\nabla \cdot N_i + R_i \quad \text{Eq. 3}$ <p>Where <math>R_i</math> represents a chemical reaction occurring in solution (mol/cm<sup>3</sup>).</p> <p>Eq. 3 assumes constant volume</p> <p style="text-align: right;">ChE 455/555 <span style="float: right;">8</span></p>

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Electroneutrality Equation</h2> <hr/>
	<ul style="list-style-type: none"> <li>Because the electrical forces between charged species are so large, significant charge separation cannot occur. Therefore, in the bulk the electroneutrality assumption is valid:</li> </ul> $\sum_i z_i c_i = 0 \quad \text{Eq. 4}$ <p style="text-align: right;">ChE 455/555 <span style="float: right;">9</span></p>

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Simulations</h2> <hr/>
	<ul style="list-style-type: none"> <li>To carry out a simulation of the performance on an electrochemical system, Eqs. 1-4 need to be solved simultaneously</li> <li>We need a description of the flow pattern to account for “v” in Eq. 1</li> <li>Eqs. 1 to 4 apply at the bulk, the electrode kinetics is used as boundary conditions for the solution of the differential equations</li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">10</span></p>

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Common simplifications</h2> <hr/>
	<ul style="list-style-type: none"> <li>If bulk concentrations can be ignored we can demonstrate that the gradient of the current is given by:           <math display="block">\nabla \cdot i = 0</math> <small>This Eq. is known as conservation of charge</small> </li> <li>When concentration variations can be neglected we obtained ohm's law instead of Eq. 2:           <math display="block">i = -k \nabla \phi</math> <p>Where k (conductivity) is given by:</p> <math display="block">k = F^2 \sum_i z_i^2 u_i c_i</math> </li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">11</span></p>

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<b>Fundamental relationships</b> Mass transport boundary layer Concentration Overpotential Limiting Current Density	<h2>Common simplifications</h2> <hr/>
	<p>Another important definition is the transport number:</p> $t_j = \frac{z_j^2 u_j c_j}{\sum_i z_i^2 u_i c_i}$ <ul style="list-style-type: none"> <li>When concentration variations are important, ohm's law becomes modified ohm's law:           <math display="block">\nabla \phi = \frac{-i}{k} - \frac{F}{k} \sum_i z_i D_i \nabla c_i</math> </li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">12</span></p>

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<p><b>Fundamental relationships</b>          Mass transport boundary layer          Concentration          Overpotential          Limiting Current          Density</p>	<h2>Common Simplifications</h2> <hr/>
	<ul style="list-style-type: none"> <li>When migration is negligible (in excess of a supporting electrolyte), the coefficient of the potential gradient in Eq. 1 is large, then the potential gradient must be small</li> <li>The material balance can be obtained from substituting simplified Eq. 1 into Eq. 3</li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">13</span></p>

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<p><b>Fundamental relationships</b>          Mass transport boundary layer          Concentration          Overpotential          Limiting Current          Density</p>	<h2>Common simplifications (supporting electrolyte)</h2> <hr/>
	<ul style="list-style-type: none"> <li>This equation is known as the convective diffusion equation:             <math display="block">\frac{\partial c_i}{\partial t} + v \cdot \nabla c_i = D_i \nabla^2 c_i</math> </li> <li>The potential distribution can still be obtained by solving the modified ohm's law equation</li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">14</span></p>

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<p><b>Fundamental relationships</b>  <b>Mass transport boundary layer</b>          Concentration          Overpotential          Limiting Current          Density</p>	<h2>Mass transport boundary layer</h2> <hr/>
	<ul style="list-style-type: none"> <li>For systems where the concentration gradient is significant, one common simplification is to treat the boundary layer region as a region with a linear concentration gradient</li> </ul> <div style="text-align: center;"> </div> <ul style="list-style-type: none"> <li>This is known as Nernst diffusion layer</li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">15</span></p>

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Fundamental relationships <b>Mass transport boundary layer</b> Concentration Overpotential Limiting Current Density	<h2>Mass transport boundary layer</h2> <hr/>
	<ul style="list-style-type: none"> <li>Nernst approximation for the concentration gradient is expressed as:           <math display="block">\frac{\partial c}{\partial x} = \frac{c_{\infty} - c_0}{\delta} \quad \text{Eq. 5}</math> <p>Where:</p> <p><math>c_{\infty}</math>: concentration at the bulk</p> <p><math>c_0</math>: concentration at the surface</p> <p><math>\delta</math>: thickness of the boundary layer. The thickness of this layer is between 0.05-0.001 cm</p> <p style="text-align: center;">ChE 455/555 <span style="float: right;">16</span></p> </li> </ul>

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<h2>Example 1</h2> <hr/>
<ul style="list-style-type: none"> <li>Use the transport equations to derive an expression for the current for a copper deposition reaction as a function of the surface and bulk concentration. The electrolyte is composed of copper, water and <math>\text{H}_2\text{SO}_4</math> (added to increase conductivity)</li> <li>Write down expressions for your transport properties</li> </ul> <p style="text-align: center;">ChE 455/555 <span style="float: right;">17</span></p>

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Fundamental relationships <b>Mass transport boundary layer</b> Concentration Overpotential Limiting Current Density	<h2>Consequences of adding supporting electrolytes</h2> <hr/>
	<ul style="list-style-type: none"> <li>Reduces ohmic losses</li> <li>Reduces limiting current density</li> <li>Increases the viscosity of the solution and therefore decreases the maximum velocity</li> <li>Reduces the magnitude of the electric field</li> </ul> <p style="text-align: center;">ChE 455/555 <span style="float: right;">18</span></p>

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Fundamental relationships Mass transport boundary layer <b>Concentration Overpotential</b> Limiting Current Density	<h2 style="text-align: center;">Concentration Overpotential</h2> <hr/>
	<ul style="list-style-type: none"> <li>• Concentration overpotential is associated with the mass transport limitations</li> <li>• It results from:           <ul style="list-style-type: none"> <li>– The concentration difference between bulk and electrode surface</li> <li>– From the potential gradient (see modified Ohm's law, second term)</li> </ul> </li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">19</span></p>

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Fundamental relationships Mass transport boundary layer <b>Concentration Overpotential</b> Limiting Current Density	<h2 style="text-align: center;">Concentration overpotential</h2> <hr/>
	<ul style="list-style-type: none"> <li>• Assuming that the variations in the ionic conductivity are small (small current densities or a supporting electrolyte is used). The concentration overpotential can be obtained by:</li> </ul> $\eta_c = \frac{RT}{nF} \ln \frac{c_{i,0}}{c_{i,\infty}} - \frac{F}{k} \int_0^\delta z_i D_i \frac{(c_{i,\infty} - c_{i,0})}{\delta} dx$ <p style="text-align: right;">ChE 455/555 <span style="float: right;">20</span></p>

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Fundamental relationships Mass transport boundary layer <b>Concentration Overpotential</b> Limiting Current Density	<h2 style="text-align: center;">Concentration overpotential</h2> <hr/>
	<ul style="list-style-type: none"> <li>• When the conductivity is large the equation can be approximated with:</li> </ul> $\eta_c = \frac{RT}{nF} \ln \frac{c_{i,0}}{c_{i,\infty}} \quad \text{Eq. 6}$ <p>This is the concentration overpotential for a cathodic reaction. The concentration overpotential for a cathodic reaction is negative (as well as its surface overpotential)</p> <p style="text-align: right;">ChE 455/555 <span style="float: right;">21</span></p>

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Fundamental relationships Mass transport boundary layer <b>Concentration Overpotential</b> Limiting Current Density	<h2>Concentration overpotential</h2> <hr/>
	<ul style="list-style-type: none"> <li>For an anodic reaction, the concentration overpotential is positive and can be estimated (for large conductivities) by:           <math display="block">\eta_c = \frac{RT}{nF} \ln \left( 1 + \frac{i\delta}{nFDc_\infty} \right) \quad \text{Eq. 7}</math> </li> </ul> <p style="text-align: right;">22</p>

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h2>Limiting current</h2> <hr/>
	<ul style="list-style-type: none"> <li>When the current at the surface is equal to zero, the current measured is known as the limiting current</li> <li>For the boundary layer assumption, the current is defined as (we demonstrated this in Example 1):           <math display="block">i = \frac{-nFD(c_\infty - c_0)}{\delta}</math> </li> </ul> <p style="text-align: right;">23</p>

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h2>Limiting current</h2> <hr/>
	<ul style="list-style-type: none"> <li>Then the limiting current for the Nernst diffusion layer is given as:           <math display="block">i_l = \frac{-nFDc_\infty}{\delta}</math> <p>The limiting current density is a function of the flow pattern. It is up to 100 order of magnitude larger in stirred solutions</p> </li> </ul> <p style="text-align: right;">24</p>

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h2>Limiting current</h2> <hr/>
	<ul style="list-style-type: none"> <li>The overpotential can be expressed as a function of the limiting current, for example for high conductivities the cathodic concentration overpotential is given by Eq. 6, which can be expressed as:           <math display="block">\eta_c = \frac{RT}{nF} \ln \left( 1 - \frac{i}{i_l} \right)</math> </li> </ul> <p style="text-align: center;">ChE 455/555 <span style="float: right;">25</span></p>

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h2>Limiting current</h2> <hr/>
	<ul style="list-style-type: none"> <li>At currents higher than the limiting current additional reactions takes place</li> <li>After the limiting current the two reactions take place in parallel with the secondary reaction taking over the primary reaction</li> </ul> <p style="text-align: center;">ChE 455/555 <span style="float: right;">26</span></p>

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h2>Limiting current</h2> <hr/>
	<ul style="list-style-type: none"> <li>Supporting electrolytes reduce ohmic losses but tend to reduce the limiting current</li> <li>Supporting electrolytes increase the viscosity of the solution and decreases the mobility of the ions</li> </ul> <p style="text-align: center;">ChE 455/555 <span style="float: right;">27</span></p>

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## Diffusion coefficient

Fundamental relationships  
Mass transport boundary layer  
Concentration Overpotential  
**Limiting Current Density**

- The transport equations require the use of the diffusion coefficient.
- The diffusion coefficient for ionic species can be calculated by using the Nernst-Einstein equation:
 
$$D_i = RTu_i$$
- For a binary electrolyte the diffusion coefficient becomes:
 
$$D = \frac{D_+D_- (z_+ - z_-)}{z_+D_+ - z_-D_-}$$

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## Diffusion coefficient

Fundamental relationships  
Mass transport boundary layer  
Concentration Overpotential  
**Limiting Current Density**

- Because the ionic diffusion coefficient is related to the mobility, it can be calculated using the equivalent conductances:
 
$$D_i = \frac{RT\lambda_i}{|z_i|F^2}$$

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Values of diffusion coefficients of selected ions at infinite dilution in water at 25°C

Ion	$z_i$	$\lambda_i^0$ S·cm <sup>2</sup> equiv	$D_i \times 10^9$ cm <sup>2</sup> s	Ion	$z_i$	$\lambda_i^0$ S·cm <sup>2</sup> equiv	$D_i \times 10^9$ cm <sup>2</sup> s
H <sup>+</sup>	1	349.8	9.312	OH <sup>-</sup>	-1	197.6	5.260
Li <sup>+</sup>	1	38.69	1.030	Cl <sup>-</sup>	-1	76.34	2.032
Na <sup>+</sup>	1	50.11	1.334	Br <sup>-</sup>	-1	78.3	2.084
K <sup>+</sup>	1	73.52	1.957	I <sup>-</sup>	-1	76.8	2.044
NH <sub>4</sub> <sup>+</sup>	1	73.4	1.954	NO <sub>2</sub> <sup>-</sup>	-1	71.44	1.902
Ag <sup>+</sup>	1	61.92	1.648	HCO <sub>3</sub> <sup>-</sup>	-1	41.5	1.105
Tl <sup>+</sup>	1	74.7	1.989	HCO <sub>2</sub> <sup>-</sup>	-1	54.6	1.454
Mg <sup>2+</sup>	2	53.06	0.7063	CH <sub>3</sub> CO <sub>2</sub> <sup>-</sup>	-1	40.9	1.089
Ca <sup>2+</sup>	2	59.50	0.7920	SO <sub>4</sub> <sup>2-</sup>	-2	80	1.065
Str <sup>2+</sup>	2	59.46	0.7914	Fe(CN) <sub>6</sub> <sup>3-</sup>	-3	101	0.896
Ba <sup>2+</sup>	2	63.64	0.8471	Fe(CN) <sub>6</sub> <sup>4-</sup>	-4	111	0.739
Cu <sup>2+</sup>	2	54	0.72	IO <sub>3</sub> <sup>-</sup>	-1	54.38	1.448
Zn <sup>2+</sup>	2	53	0.71	ClO <sub>2</sub> <sup>-</sup>	-1	67.32	1.792
La <sup>3+</sup>	3	69.5	0.617	BrO <sub>3</sub> <sup>-</sup>	-1	55.78	1.485
Co(NH <sub>3</sub> ) <sub>6</sub> <sup>3+</sup>	3	102.3	0.906	HSO <sub>4</sub> <sup>-</sup>	-1	50	1.33

Newman J. S., Electrochemical Systems, Second edition, 1991

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h3>Estimation of limiting current</h3> <hr/> <ul style="list-style-type: none"> <li>The limiting current can be estimated from the mass transfer correlations</li> <li>Usually mass transfer limitations are expressed as:             <math display="block">N_i = k_m (c_\infty - c_0)</math> <p>Where <math>k_m</math> is the mass transfer coefficient (cm/s)</p> </li> </ul>
	<p style="text-align: center;">ChE 455/555 <span style="float: right;">31</span></p>

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h3>Estimation of limiting current</h3> <hr/> <ul style="list-style-type: none"> <li>At the limiting current the surface concentration is zero, therefore, the limiting current is related to the mass transfer coefficient:             <math display="block">i_l = nFk_m c_\infty</math> </li> <li>The mass transfer coefficient is related to the Sherwood number (Sh) which is a function of the Reynolds (Re) and the Schmidt (Sc) numbers</li> </ul>
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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h3>Estimation of limiting current</h3> <hr/> <ul style="list-style-type: none"> <li>The following correlations are used             <math display="block">Sh = \frac{k_m L}{D}</math> <math display="block">Re = \frac{Lv}{\nu}</math> <math display="block">Sc = \frac{\nu}{D}</math> <p>Where L is the characteristic length, <math>\nu</math> is the velocity of the fluid, and <math>\nu</math> is the kinematic viscosity (cm<sup>2</sup>/s) (<math>\nu = \mu/\rho</math>)</p> </li> </ul>
	<p style="text-align: center;">ChE 455/555 <span style="float: right;">33</span></p>

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h2>Estimation of limiting current</h2> <hr/>
	<ul style="list-style-type: none"> <li>Some correlations require the use of the Grashof number (Gr).</li> <li>This number is used when the mass transport is affected by density differences</li> </ul> $Gr = \frac{g(\rho_s - \rho_0)L^3}{\rho_s \nu^2}$ <p>Where:  g: acceleration due to gravity  <math>\rho_s</math>: bulk density  <math>\rho_0</math>: surface density, equal to the solvent density</p> $\Delta\rho = \rho_s - \rho_0$ <p style="text-align: right;">ChE 455/555 <span style="float: right;">34</span></p>

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Fundamental relationships Mass transport boundary layer Concentration Overpotential <b>Limiting Current Density</b>	<h2>Estimation of limiting current</h2> <hr/>
	<ul style="list-style-type: none"> <li>Correlations for the Sherwood number has been determine for specific geometries where the flow pattern is well known</li> <li>The correlations are summarized in appendix E of the book</li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">35</span></p>

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<h2>Example 2</h2> <hr/>
<ul style="list-style-type: none"> <li>For the cathodic deposition of copper from 0.5 M CuSO<sub>4</sub> and 0.5 M H<sub>2</sub>SO<sub>4</sub> electrolyte, the kinetic parameters are <math>\alpha_c=0.5</math> and <math>i_0=1</math> mA/cm<sup>2</sup>. If the applied potential is 100 mV respect to a SCE. Calculate:             <ul style="list-style-type: none"> <li>A. The current density for copper deposition expected if only kinetics limitations are involved</li> <li>B. The limiting current density if two plane parallel copper electrodes, 2 cm long are used in a beaker of unstirred electrolyte</li> <li>C. Estimate the thickness of the Nernst diffusion layer</li> </ul> </li> </ul> <p style="text-align: right;">ChE 455/555 <span style="float: right;">36</span></p>

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## Summary

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- At the end of this chapter you should be able to:
  - Calculate diffusion coefficients for ionic species
  - Determine limiting current for different geometries
  - Calculate currents when kinetics and mass transport limitations are involved
  - Write down the fundamental equations to model an electrochemical system assuming dilute solution theory

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